

Technical Data Sheet

**Ferro Pp HPP30GR45BK**

Polypropylene  
LyondellBasell Industries  
Engineering Plastics

**Product Description**  
Please contact A. Schulman for additional information.

| General           |                                                                         |
|-------------------|-------------------------------------------------------------------------|
| Uses              | <ul style="list-style-type: none"><li>Automotive Applications</li></ul> |
| Forms             | <ul style="list-style-type: none"><li>Pellets</li></ul>                 |
| Processing Method | <ul style="list-style-type: none"><li>Injection Molding</li></ul>       |

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| Injection              | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature     | 176 °F                  | 80 °C              |
| Drying Time            | 2.0 to 3.0 hr           | 2.0 to 3.0 hr      |
| Processing (Melt) Temp | 428 to 500 °F           | 220 to 260 °C      |
| Mold Temperature       | 86 to 140 °F            | 30 to 60 °C        |

### Notes

These are typical property values not to be construed as specification limits.